



**COMPRESSOR SPECIFICATIONS**

BORE	Ø35	mm
STROKE	28.6	mm
DISPLACEMENT PER REVOLUTION	138	cc/rev.
ROTATION	CLOCKWISE	
NUMBER OF CYLINDERS	5	
MAXIMUM ALLOWABLE r.p.m.	7000	r.p.m.
MAXIMUM ALLOWABLE CONTINUOUS r.p.m.	6000	r.p.m.
REFRIGERANT	R-134a	
OIL : SP-20 OR EQUIV.	175	cc
WEIGHT		kg

**CLUTCH SPECIFICATIONS**

RATED VOLTAGE	DC 12 V
BREAKAWAY TORQUE	35 kg-m
MINIMUM ENGAGEMENT VOLTAGE	7.5 V MAX.
POWER CONSUMPTION	50 W ( AL )
MAXIMUM ALLOWABLE r.p.m.	7000 r.p.m.
MAXIMUM ALLOWABLE CONTINUOUS r.p.m.	6000 r.p.m.
BELT TYPE	A TYPE
PULLEY DIAMETER	Ø132 mm
WEIGHT	kg

**6631**

**UNCONTROLLED COPY**

△			MATERIAL	PART NO.	<b>6631</b>	NAME	<b>COMPRESSOR</b>	
△			THIRD ANGLE PROJECTION	SCALE	<b>1 : 1</b>	MODEL	<b>SD5H14M6631</b>	
△			DESIGNED BY	DATE	15, Oct, 1996	DRAWING NO.	<b>6631-6000</b>	
△			CHECKED BY	DATE	15, Oct, 1996		<b>A</b>	
△			CHANGE OF OIL AMOUT(135cc-175cc) AND TERMINAL NAME	Y.U 20 Jul '95	APPROVED BY	H.Akabane	DATE	15, Oct, 1996
NO.			REVISION RECORD	BY	DATE			